

NIPPON KAIJI KYOKAI

Certificate

Approval No. NKY-3169 Certificate No. TA15108E

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

: Dual Shield II 81-HS

Manufacturer: ESAB SeAH Corp.

Chang-won-si, Gyeongsangnam-do, Korea

Kind

: Semi-Automatic Welding Consumable

Purpose

: For Quenched and Tempered High Tensile Steels for Structures

Approval Condition:

Grade

: KSW5Y46(C)H5

Current

: DCEP

Position

: Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Wire

: F : 1.6mm,

H: 1.6mm,

VU: 1.6mm,

VD: 1.6mm,

OH: 1.6mm

Shield Gas

: CO_2

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 9 December 2015. Issued at Tokyo on 10 December 2014

T. Imamura

General Manager Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

Surveyor

TA15108E Certificate No. The validity of this certificate has been renewed The validity of this certificate has been renewed until ______2021 ,12, 0 9 until 2016. 12.9 2021 .07. 05 Surveyor The validity of this certificate has been renewed The validity of this certificate has been renewed until 2017 .12. 09 until 2022.12.09 Date: 2012.08.14 Date: 2017,08, 25 Surveyor Surveyor The validity of this certificate has been renewed The validity of this certificate has been renewed until 2018, 12,09 until _____ 2018.08.21 Date: Surveyor Surveyor The validity of this certificate has been renewed The validity of this certificate has been renewed until 2./9. /2.09 until _____ Date: Surveyor The validity of this certificate has been renewed The validity of this certificate has been renewed until 2020 .12. 09 until _____ Date: 2020 .08 Date: